CASHEW

(African countries, Brazil, India and Vietnam)





SIZE DESIGNATION	POUND
180 (or SLW)	140 - 180
210 (or LW) 240	180 - 210 220 - 240
320 450	300 - 320 400 - 450
450	400 - 430

WHITE WHOLE

W: WW

SW: Scorched Wholes

DESSERT SMALL PIECES

SPS: Scorched Pieces Seconds

DP: Dessert Pieces

SCORCHED SMALL PIECES

SB: Scorched Butts SS: Scorched Splits SP: Scorched Pieces

SSP: Scorched Small Pieces

BROKEN WHITE PIECES

B: Butts / S: Splits

LWP: Large White Pieces SWP: Small White Pieces

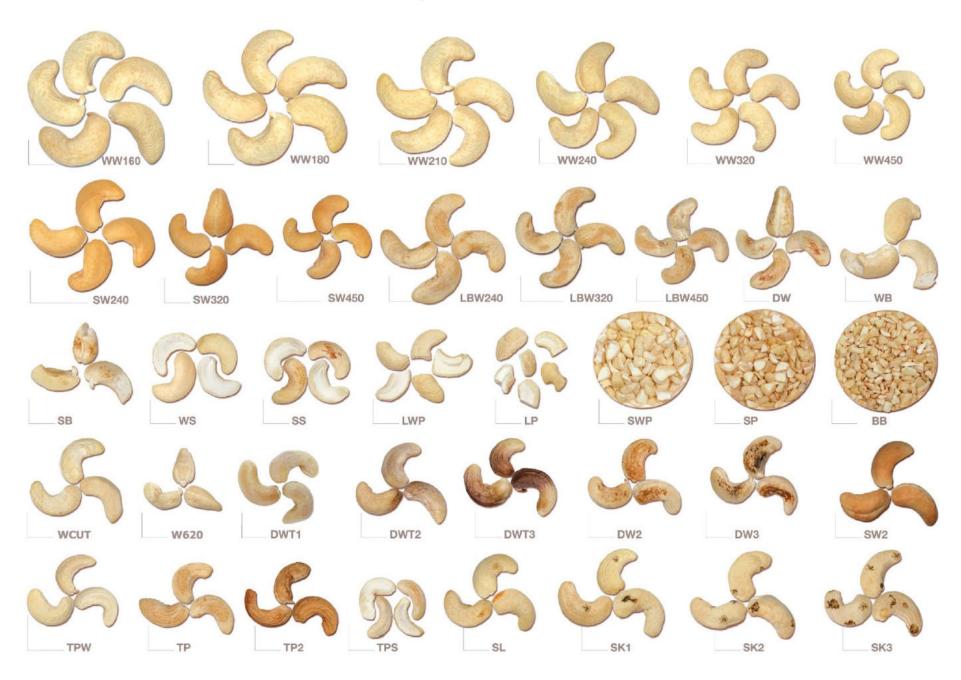
BB: Baby Bits

DESSERT WHOLES

W: WW

SW: Scorched Wholes

QUALITY	CLASSIFIED ACCORDING TO GRADES
First quality	W180, W210, W240, W320, W450, WB, WS, LWP, SWP
Second quality	LBW210, LBW240, LBW320, LBW, SW210, SW240, SW320, SW, SB, SS, LP, SP
Third quality	DW320, DW320, DW
Fourth quality	DW2, DW3
Fifth quality	SW2, SSW2, SW3, DWT
Sixth quality	CS, SK, SK2, TPN, TPN2, TPB, DW4CS, SL ,SK2, TPN, TPN2, TPB, DW4



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CASHEW PIECES - SIEZE DESCRIPTIONS				
Grade	Name	Passing through Sieve Numer	Retained on Sieve Number	
LWP, LP	large pieces	Opening > 8.00 mm	Opening = 4.75 mm	
SWP, SP	small pieces	Opening = 4.75 mm	Opening = 2.80 mm	
ВВ	grains, granules, or baby bits	Opening = 2.36 mm	Opening = 1.70 mm	

Table 1. Tolerance for Defects and Damage in Raw Cashew Kernels

	First Quality	Second Quality Scorched	Third Quality Special Scorched
Serious Damage			
Insect Damage	0.5 %	1.0 %	1.0 %
Mold rancidity decay	0.5%	1.0 %	1.0 %
Foreign Matter ¹	0.01%	0.01 %	0.01 %
Maximun Serious Damage	1.0%	2.0%	2.0%
Defects			
Second Quality Scorched	5.0 %	В	В
Third Quality Special Scorched	1.5 %	5.0 %	В
Lightly Blemished Pieces	1.5 %	5.0 %	(*20% Light Brown Speckled
Lightly Blemished Wholes	1.5 %	5.0 %	(*40% Light Brown Speckled
Blemished Wholes	0.5 %	2.5%	(*60% Brown Speckled)
Dessert	0.5 %	2.5 %	7.5 %
Superficial Damage (scrapes)	1.0 %	2.0 %	5.0 %
Adhering Testa/Seriously Damaged ³	3.0 %/ 1.5 %	3.0 %/1.5 %	3.0 %/1.5 %
Black Speckled Kemeles			
Maximun Defect Level	8.0%	11.0 %	14.0 %

Table 2. Damge for Defects and Damages in Small Pieces

	SP1 - SSP1 G1	SP2- SSP2 G2	SP3 - SSP3 G3
Serious Damage			
Insect Damage	0.5 %	1.0 %	1.0 %
Mold rancidity decay	0.5%	1.0 %	1.0 %
Foreign Matter ¹	0.01%	0.01 %	0.01 %
Maximun Serious Damage	1.0%	2.0%	2.0%
Defects			
Second Quality Scorched/ Color Variation	5.0 %	В	В
	2.0 %	5.0 %	В
Third Quality Special Scorched/ Color Variation	0.5 %	1.0 %	В
Fourth Quality	0.5 %	2.5 %	10 %
Dessert	В	В	В
Superficial Damage (scrapes)	3.0 %	3.0 %	5.0 %
Adhering Testa	10.0%	10.0%	12.0%
Maximun Defect Level	10.0%	10.0%	12.0%

¹ The tolerance for foreign matter is in addition to the tolerance for maximum serious damage.